Macchine Utensili S.r.l.

PDF updated on: 2/11/2026

PALMARY OCD 3240- 3260- 4260 -32100 CAM



Type: Cylindrical grinder Cylindrical CNC
Brand: PALMARY
Model: OCD 3240- 3260- 4260 -32100 CAM
C.N.C: NUM

GMV Macchine Utensili s.r.l.
Via G. Paglia, 9 - 24050 Zanica (BG) IT - Tel. +39 035 591673 - Fax +39 035 593245
VAT no. and tax code 03535620169 - www.gmvmacchine.it - info@gmvitalia.it

Technical information

CAPACITY

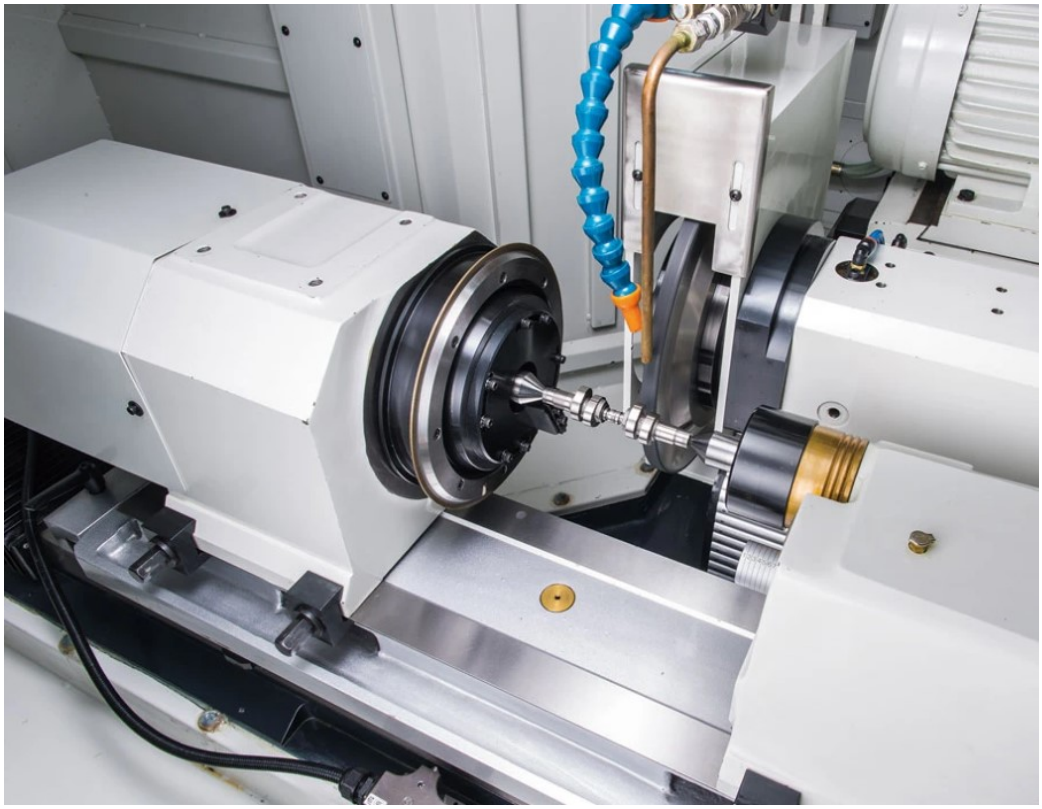
Distance between centers: 250/ 400/ 600/ 1000 mm
Maximum grinding diameter: 320/420 mm
Maximum weight between centers: 150 Kg
Wheel dimensions: 510x50x125 mm
Wheel motor power: 5.5 Kw

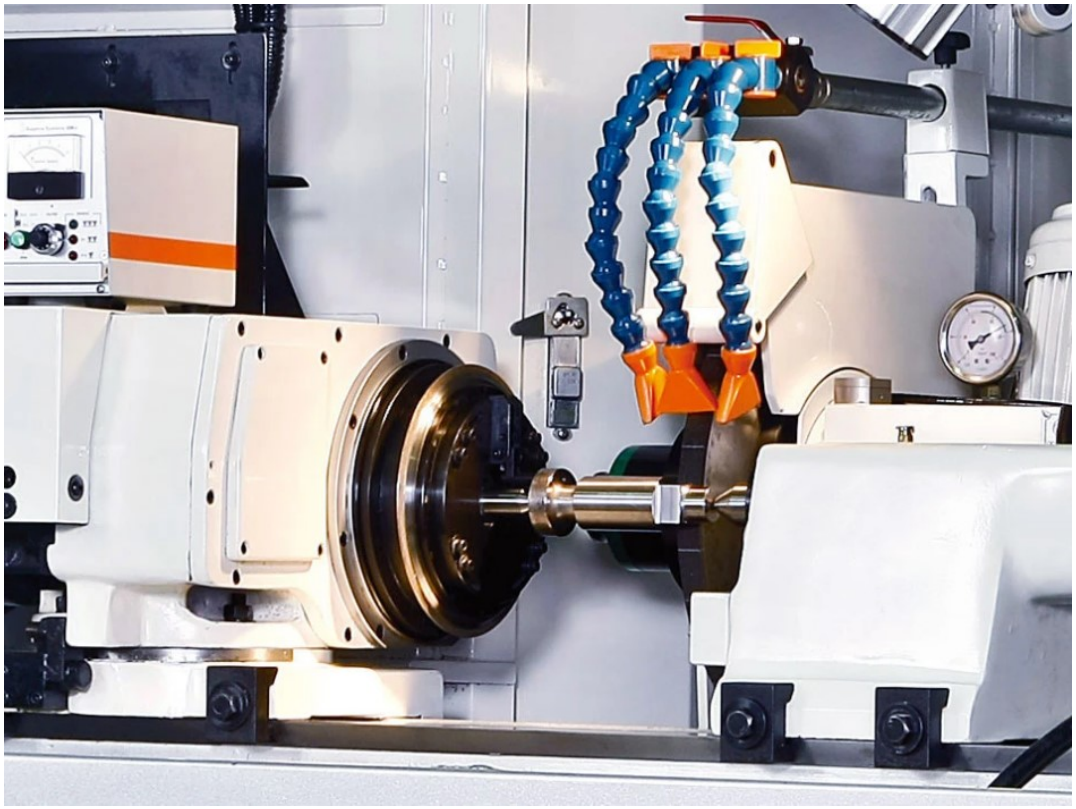
MACHINE DIMENSIONS

Weight: 3400/ 3400/ 4250/ 5300 Kg



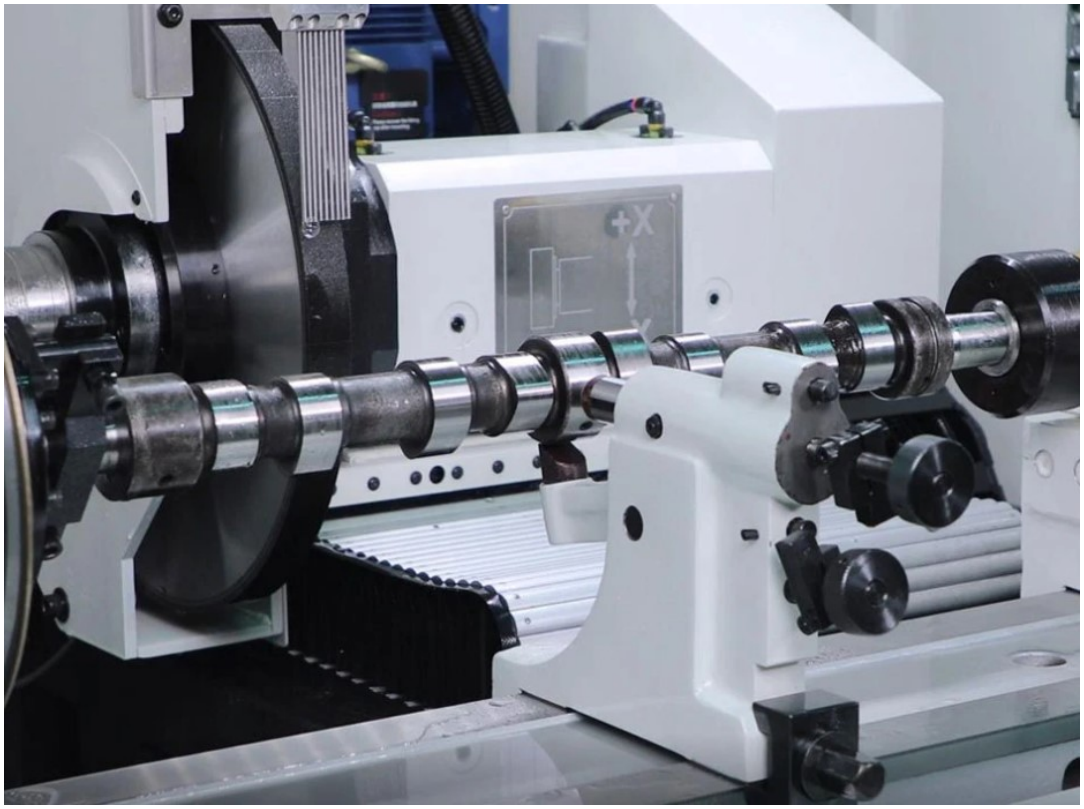
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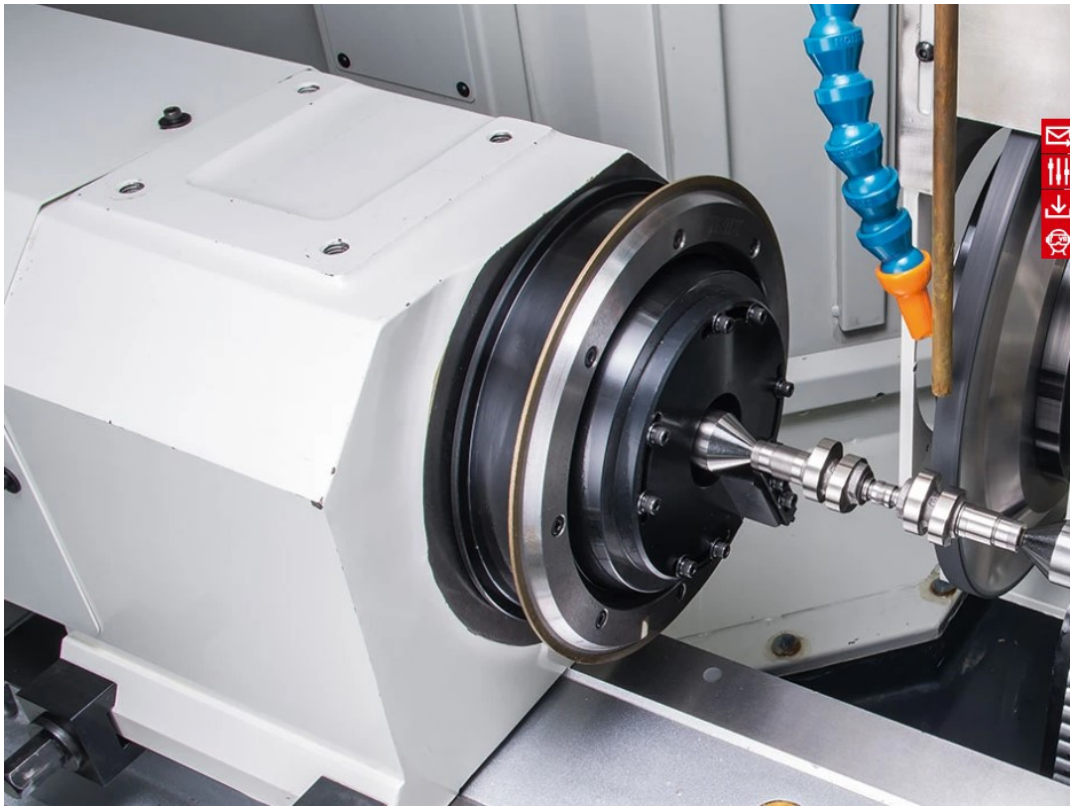




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SPECIFICATIONS

Model	OCD-3225CAM	OCD-3240CAM	OCD-3260CAM	OCD-32100CAM
Capacity				
Swivel over table	Ø320 mm			
Distance between centers	250 mm	250 mm	600 mm	1000 mm
Max. external grinding diameter	Ø300 mm			
Max. load of centers	150 kgs			
Grinding wheel				
O.D. x width x I.D.	Ø355 x 50 x Ø127 mm	Ø355 x 50 x Ø127 mm	Ø355 x 50 x Ø128 mm	Ø355 x 50 x Ø129 mm
Linear velocity	45 M/s			
Grinding wheel head				
Auto. rapid advance	4 m/min			
Max. stroke	257 mm			
Min. setting unit	0.001 (0.0001) mm			
Table				
Auto. rapid advance	4 m/min			
Max. stroke	586 mm	586 mm	826 mm	1316 mm
Min. input increment	0.001 (0.0001) mm			
Swivel angle	0° ~ 12°	0° ~ 12°	0° ~ 12°	0° ~ 10°
Work spindle head				
Swivel angle	-30° ~ +90°			
Center taper	M.T. No. 4			
Spindle speed (variable)	10~500 r.p.m.			
Max. load of spindle (tool holder included)	35 kgs (max. length: 150 mm)			
Tailstock				
Taper center	M.T. No. 4			
Stroke	25 mm			
Fine adjustment range	±0.03 mm			

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